

**ST-697-24155 垫肩切棉机**

**ST-697-15155 袖笼机**

Single Needle Lockstitch Postbed Machine For Finishing Armholes



上西服及外套垫肩的专用缝纫机

697具有下送料、针送料和完美的交替控制装置以便交替压脚上送料(可选上或下)、缝制松线装置。当缝制垫肩、笼袖的时候,松线装置(可自动或手动进行)防止垫肩被压缩。

Class 697-the specialist for finishing armholes in jackets and coats

The 697 has been equipped with bottom feed, needle and alternating top feed as well as with fullness distribution control (optional at the top or bottom) and with a stitch loosening device. When attaching a shoulder pad, the stitch loosening finger (that may be engaged manually or automatically) prevents the pad from being compressed.



ST-697-15155操作: 嵌入式服装里袖笼缝合  
Operations of class ST-697-15155: Inserting wadding strips close to the sleeve setting seam; sewing sleeve lining into armhole



ST-697-24155操作: 把垫肩钉到袖笼上, 并切割边缘; 服装的衬里缝到袖笼上, 并切割边缘。  
Operations of class ST-697-24155: Attaching shoulder pads to armholes and trimming edges; attaching body lining to armholes and trimming edges.





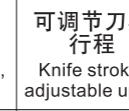

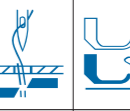
机器特征

- 1、高头结构易于作业
- 2、下送料, 针送料和交替压脚上送料的完美装置
- 3、综合完美控制和缝制松线装置(可自动或手动)配合不同高质量的要求
- 4、带多种切边参数的切边机(ST-697-21455)
- 5、高效率耐用设计














Features

- 1、Postbed construction for easy handling of work pieces
- 2、Fullness distribution by means of bottom feed, needle feed and alternating foot top feed
- 3、Integrated fullness control and stitch loosening device (manually or automatically engage able) for constantly high quality
- 4、Edge trimmer(Class ST-697-24155) with various trimming margins available
- 5、Robust and durable design

		缝制速度 Stitches/min	面料 Material	标准刀具行程 Knife stroke, standard	可调节刀具行程 Knife stroke, adjustable up to					修边器切边 Edge trimmer, trimming margin*
	(mm) U O	(min <sup>-1</sup> ) max.		(mm)	(mm) max.	(mm) A B				(mm) 6,4 8,0 10,0
ST-697-15155	6,0 7,0	1.500	MS	4,0-9,0	18,0	14 18	●	●		
ST-697-24155	6,0 7,0	1.500	MS	4,0-9,0	18,0	14 18	●	●	●	●

U = 下送料 / Bottom feed O = 上送料 / Top feed MS = 中厚料 / Medium weight to heavy weight material  
● = 标准设备 / Standard equipment \* = 每台一切边 / One trimming margin is supplied per unit

	额定电压 Nominal voltage	功率 Power consumption	重量 Weight, complete	 人造线或涤纶线 Synthetic/Core thread	尺寸(长,宽,高) Dimensions (Length, Width, Height)	 System	 Nm	 (mm) C D
	(V),(Hz)	(KVA)	(kg)		(mm)			
ST-697-15155	190-230V, 50/60 Hz	1 (max.)	100	65/2 80-120	1.060 500 1.700	190R	130	210 140
ST-697-24155	190-230V, 50/60 Hz	1 (max.)	100	65/2 80-120	1.060 500 1.700	190R	130	210 140

						
单针 Single needle	锁缝 Lockstitch	小梭心 Vertical hook, small	下送料, 针送料和交替压脚上送料 Bottom feed, needle feed and alternating foot top feed	缝纫踏板设计, 脚提 Sewing foot lift, actuated by foot	底线修整器 Underbed thread trimmer	高台缝纫机 Post bed sewing machine